| Work Ord<br>November-11-1.                 |                        |   |                                     | *10                   | 9093*                    |       |              |               |               |                  | Page 1                                |
|--|------------------------|---|-------------------------------------|-----------------------|--------------------------|-------|--------------|---------------|---------------|------------------|---------------------------------------|
| Item ID:<br>Revision ID:                   | D3024-1                |   |                                     | ccept                 | *N900                    | 040   | 100          | <b>)</b> *    | Setup Star    | t *N             | S1*                                   |
| Item Name:                                 | Spacer                 |   |                                     |                       |                          |       |              |               | Stop          | ' <b>*N</b>      | S2*                                   |
| Start Date:<br>Required Date<br>Reference: | 11/11/13<br>: 11/25/13 | Start Qty: 24.00<br>Req'd Qty: 24.00    | *24*<br>*24*                        |                       | Cust Item I<br>Customer: | D:    |              |               |               |                  |                                       |
| Approvals:                                 | Process Pla            | n: <u>MLJ</u>                           | Date: \\\\                          | Tooling:              | D:                       | ate:  |              | ]             | Run Star      | 17               | R1*                                   |
| , <b>.</b> .                               |                        | • • -                                   | Date:                               |                       | D:                       | ate:  |              |               | Sto           | " *N             | R2*                                   |
| Sequence ID/<br>Work Center I              | D                      | Operation<br>Description                |                                     | Set Up/<br>Run Hours  | Tool ID                  | Tool# | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp                        |
| Draw Nbr                                   | Revi                   | ision Nbr                               |                                     |                       |                          |       |              |               |               |                  |                                       |
| D3024                                      | Rev                    | A                                       |                                     |                       | .,                       |       |              |               |               |                  |                                       |
| *1 \\ Hardinge CNC Lati                    | he Small               | Hardinge CNC LATHE :  Memo  Tum blank : | SMALL<br>as per Folio FA267 and Dwg | 0.00<br>0.00<br>D3024 | K_13/11/20               |       |              | 24            | Ø             |                  | · · · · · · · · · · · · · · · · · · · |
| 110 .                                      |                        | QC2- Inspect parts off m                | achine FAI/FAIB                     | 0.00                  |                          |       |              |               |               | ·                |                                       |
| *110*<br>QC<br>Quality Control             | •                      | Memo                                    |                                     | <sub>0.00</sub> F     | K 13/11/20               |       | 100          | 24            | _ <b>_</b>    |                  |                                       |
|  |                        |   |                                     |                       |                          |       |              |               |               |                  |                                       |
| 120  |                        |   |                                     | 0.00                  |                          |       |              |               |               |                  |                                       |
| *120*<br>Small Fab<br>Small Fab            |                        | Small Fab Memo Desurr                   |                                     | 0.00                  |                          |       |              |               |               | ÷                |                                       |

| DQA:           |          |                      | Date:       |             |          | WORK ORDER NON-CONFORMANCE / UPDATE |          |                   |                   |           |               |                             |               |              |                    |
|----------------|----------|----------------------|-------------|-------------|----------|-------------------------------------|----------|-------------------|-------------------|-----------|---------------|-----------------------------|---------------|--------------|--------------------|
| QA Closed:     |          |                      | Date:       |             |          | WORK ORDER NON-                     | -((      | JNFOI             | RIVIAINCE / U     |           | W             | ork Order up                | date only     |              | AEROSPACE          |
| M/ and a Condi |          |                      | ·           |             |          | DISPOSITION                         |          |                   |                   | AGAINST   | DE            | PARTMENT,                   | PROCESS       |              |                    |
| Work Orde      | er:      | <del></del>          | <del></del> |             |          | Daviork                             | 1        |                   | Skid-tube         | Crosstube |               | 1                           | Water Jet     |              | Engineering        |
| Dort N         | l۵       |                      |             |             |          | Rework<br>Scrap                     |          |                   | Machining         | Small Fab | $\overline{}$ | Pro                         | d. Eng. Coor. |              | Quality            |
| Part N         | ٠٠       | ·                    |             |             |          | Use-as-is                           |          |                   | noforming         | Finishing |               | 1                           | e/Packaging   | $\dashv$     | Other              |
| NCR N          | lo.      |                      |             |             |          | Suspected Unapproved                |          | 1110111           | Large Fab         | Composite |               | 1100,0101                   | Supplier      |              |                    |
|                | •        |                      |             |             |          |                                     | •        |                   |                   | •         |               |                             |               |              |                    |
| Root           |          | •                    |             |             | Desc     | ription of work order update        |          | nitial            | Act               | tion      |               | Sign &                      |               |              |                    |
| Cause          |          | Date                 | Step        | Qty         |          | or non-conformance                  | Ch       | ief Eng           | Desci             | ription   |               | Date                        | Verification  | n_           | QC Inspector       |
| Design         |          |                      |             |             |          |                                     |          |                   |                   |           |               |                             |               |              |                    |
| Doc/Data       |          |                      |             |             |          |                                     |          |                   |                   |           |               |                             |               |              |                    |
| Equip/Tooling  |          |                      |             | •           |          |                                     |          |                   |                   |           |               |                             |               |              |                    |
| Handling/Pre   |          |                      |             | ļ           |          |                                     |          |                   |                   |           |               |                             |               |              |                    |
| Material       | _        |                      |             |             |          |                                     | 1        |                   |                   |           |               |                             |               |              |                    |
| Operator       | _        |                      |             |             |          |                                     |          |                   |                   |           |               |                             |               |              |                    |
| Offset/Setup   |          |                      |             |             |          |                                     |          |                   |                   |           |               | ]                           |               |              |                    |
| Process        |          |                      |             |             |          |                                     |          |                   |                   |           |               |                             |               |              |                    |
| Supplier       |          | 1                    |             |             |          |                                     |          |                   |                   |           |               | 1                           |               |              |                    |
| Training       |          |                      |             |             |          |                                     |          |                   |                   |           |               |                             |               |              |                    |
| Transport      |          |                      |             |             |          |                                     |          |                   |                   |           |               |                             |               |              |                    |
| Unapproved     |          |                      | <u> </u>    |             |          |                                     | 1        |                   | L                 |           |               |                             |               |              |                    |
|                |          |                      | ·           |             | w        | <del> </del>                        | FA       | ULT CA            | TEGORY            |           |               |                             |               |              |                    |
| Landii         |          |                      |             |             |          | General                             | _        | 1 /-              |                   |           | _             | 1                           | . 1           | _            | 1_ /               |
|                |          | Bending              | _           |             | <u> </u> | Bend                                | _        | 1                 | rogram            |           |               | Outside Dim                 |               | $\vdash$     | Pressure/Forced    |
| <u> </u>       | Н        | Centre No            | ot Concer   | ntric       | <u> </u> | BOM/Route                           | $\vdash$ | Grain             |                   |           | ┡             | Over/Under                  |               | <u>—</u>     | Set-up             |
|                | _        | Cracks               |             |             | -        | Broken/Damage/Defect                | $\vdash$ | Hardwa            |                   | 1.6.      | L             | Part Incorre                |               | $\vdash$     | Temperature/Cure   |
|                | -        | Crimp/Kii            | nk/Ripple   | /Wave       | <u> </u> | Burrs                               | $\vdash$ | 1 '               | ion Incomplete/U  |           | -             | Part Lost/Mi                | ssing         | <del> </del> | Weld               |
|                | -        | Cuffs                |             |             | $\vdash$ | Contamination                       | -        | 4                 | tions Incomplete/ | unclear   | $\vdash$      | Part Moved                  | <br>          |              | Wrong Stock Pulled |
|                | Н        | Crushing             |             |             | -        | Countersink                         | $\vdash$ | 1                 | gned/off center   |           | $\vdash$      | Positioned V<br>Power Loss/ |               |              | Other              |
|                | $\vdash$ | Heat Trea            |             | Tuba        | -        | Cut Too Short                       | $\vdash$ | Mislabe           |                   |           | <u></u>       | Jeower ross/                | ourge         |              | Other              |
|                | -        | Inspectio            | •           | rube        | $\vdash$ | Drawing<br>Drill Holes              | $\vdash$ | Misrea<br>Off-set |                   |           |               |                             |               | —            |                    |
|                | $\vdash$ | Marks/Ch             |             |             | $\vdash$ | Finish                              | -        | 4                 | Calibration       |           |               |                             |               |              |                    |
|                | $\vdash$ | Turning S<br>Wave/Tw |             |             | -        | Fit/Function                        | $\vdash$ | -1                | Sequence          |           |               |                             |               |              |                    |
| 1              | 1        | SAAGACLIN            | FISCHI IUL  | <del></del> | 1        | programenom                         | 1        | Tour or           | Jequence          |           |               |                             |               |              |                    |

\*109093\*

Page 2

| November-11-13  | 1:49:31 PM        | 1  |                 | 1(79                         | 11.19.5                |            |              |               |                    |                          | 1 450 2                      |
|---|-------------------|--|-----------------|------------------------------|------------------------|------------|--------------|---------------|--------------------|--------------------------|------------------------------|
| Revision ID:  | D3024-1<br>Spacer | · .  | A               | Accept                       | *N9000                 | <b>140</b> | 100          | )* s          | etup Start<br>Stop | 171.                     | S1*<br>S2*                   |
| Start Date:<br>Required Date:   | 11/11/13          | <b>Start Qty: 24.00 Req'd Qty: 24.00</b>             | *24*<br>*24*    |                              | Cust Item ID Customer: | <b>)</b> : |              |               |                    | IV.                      |                              |
| Reference: Approvals:   |                   |  | ate:            | Tooling: SPC (Y/N):          | Date                   |            |              | R             | tun Start<br>Stop  | " <b>[V</b> ]            | R1*                          |
| Sequence ID/<br>Work Center II<br>130 *<br>*1.30*<br>QC Quality Control | )                 | Operation Description QC8- Inspect parts - second cl | heck            | Set Up/<br>Run Hours<br>0.00 | Tool ID                |            | Plan<br>Code | Accept<br>Qty | Qty                | Reject<br>Number         | Insp.<br>Stamp               |
| 140 *1.40* Packaging Packaging  |                   | Identify as per dwg & Stock I                        | Location: STO)  | § 0.00<br>0.00               |                        |            |              | 24X           | •                  | /.                       | DAS<br>26<br>9-89<br>3-//- > |
| 150 *150* QC Quality Control  |                   | QC21- Final Inspection - Wor                         | k Order Release | 0.00                         |                        |            |              |               | 13/1               | 1                        | A<br>F<br>3-11-2             |
|   |                   |  |                 |                              |                        |            |              |               |                    | <i>_</i> /₩ <sup>(</sup> | 3-11-2                       |

| DQA:          |           |           | Date:        |       |          |                              |          |           |                           |          |               |               | TOACT              |
|---------------|-----------|-----------|--------------|-------|----------|------------------------------|----------|-----------|---------------------------|----------|---------------|---------------|--------------------|
|               |           |           |              |       |          | WORK ORDER NON-              | -CC      | ONFO      | RMANCE / UPDATE           |          |               | _             | A E R O S P A C E  |
| QA Closed:    |           |           | Date:        |       |          |                              |          |           |                           | Wo       | ork Order up  | date only     |                    |
| Work Orde     | r.        |           |              |       |          | DISPOSITION                  |          |           | AGA                       | AINST DE | PARTMENT      | PROCESS       | 1                  |
| Work Orac     | -         |           |              |       |          | Rework                       | l        |           | Skid-tube Cross           | stube    |               | Water Jet     | Engineering        |
| Part N        | lo.       |           |              |       |          | Scrap                        | 1        |           |                           | ill Fab  | Pro           | d. Eng. Coor. | Quality            |
|               | •         |           |              |       |          | Use-as-is                    |          | Therr     | noforming Fini            | ishing   | Rec/Stor      | e/Packaging   | Other              |
| NCR N         | 10.       |           |              |       |          | Suspected Unapproved         |          |           | Large Fab Comp            | oosite   | 1             | Supplier      |                    |
| Root          | $\neg$    |           |              |       | Desc     | ription of work order update |          | nitial    | Action                    |          | Sign &        |               |                    |
| Cause         |           | Date      | Step         | Qty   | Desci    | or non-conformance           |          | ief Eng   | i                         |          | Date          | Verification  | QC Inspector       |
| Design        | $\dashv$  | Dute      | Step         | Qty   |          | or non-comormance            | <u> </u> | iler Elig | Везопревоп                |          |               |               | 20000              |
| Doc/Data      |           |           |              |       |          |                              |          |           |                           |          |               |               |                    |
| Equip/Tooling | $\exists$ |           |              |       |          |                              |          |           |                           |          |               |               |                    |
| Handling/Pre  |           |           |              |       |          |                              |          |           |                           |          |               |               |                    |
| Material      |           |           |              |       |          |                              | l        |           |                           |          | į             |               |                    |
| Operator      |           |           |              |       |          |                              |          |           | ļ                         |          |               |               |                    |
| Offset/Setup  |           |           | 1            |       |          |                              |          |           |                           |          |               |               |                    |
| Process       |           |           |              |       |          |                              |          |           |                           |          |               |               |                    |
| Supplier      |           |           |              |       |          |                              | ļ        |           |                           |          |               |               |                    |
| Training      |           |           |              |       |          | ·                            |          |           |                           |          |               |               |                    |
| Transport     |           |           |              |       |          |                              |          |           |                           |          |               | !             |                    |
| Unapproved    |           |           |              |       |          |                              | <u> </u> |           |                           |          |               |               |                    |
|               |           |           |              |       |          |                              | FA       | ULT CA    | TEGORY                    |          |               |               |                    |
| Landi         | ng (      | Gear      |              |       | _        | General                      |          | 3         |                           |          | 7             | _             |                    |
|               |           | Bending   |              |       |          | Bend                         | L        | 1         | Program                   |          | Outside Dim   | <u></u> +     | Pressure/Forced    |
|               |           | Centre No | ot Concer    | ntric | $\vdash$ | BOM/Route                    | $\vdash$ | Grain     |                           | <u> </u> | Over/Under    |               | Set-up             |
|               |           | Cracks    |              |       | <u> </u> | Broken/Damage/Defect         | L        | Hardwa    |                           |          | Part Incorred | <b>-</b>      | Temperature/Cure   |
|               |           | Crimp/Ki  | nk/Ripple    | /Wave | <u> </u> | Burrs                        | <u> </u> | 4 ·       | ion Incomplete/Unqualifie | ed       | Part Lost/Mi  | ssing         | Weld               |
|               | $\vdash$  | Cuffs     |              |       |          | Contamination                | _        | -i        | tions Incomplete/Unclear  | <u> </u> | Part Moved    | L             | Wrong Stock Pulled |
|               | $\vdash$  | Crushing  |              |       | <br>     | Countersink                  | $\vdash$ | -         | gned/off center           |          | Positioned V  |               |                    |
|               | L         | Heat Trea |              | T l   | <u> </u> | Cut Too Short                | -        | Mislab    |                           | L        | Power Loss/   | Surge [       | Other              |
|               | $\vdash$  | Inspectio |              | iupe  | -        | Drawing                      | $\vdash$ | Misrea    |                           |          |               |               |                    |
|               | L         | Marks/Ch  |              |       | $\vdash$ | Drill Holes                  | $\vdash$ | Off-set   |                           |          |               |               |                    |
|               | -         | Turning S |              |       | <u> </u> | Finish<br>Fit/Function       | $\vdash$ | -1        | Calibration<br>Sequence   |          |               | W             | <del></del>        |
| 1             | l         | Wave/Tw   | vist III TUD | JE    | L        | jrid runction                |          | Jour of   | sequence                  |          |               |               |                    |

**Picklist Print** 

November-11-13 1:49:34 PM

Work Order ID: 109093

\*109093\*

Parent Item: D3024-1

Parent Item Name: Spacer

\*D3024-1\*

**Start Date:** 11/11/13

Required Date: 11/25/13

Page 1

**Start Qty: 24.00** 

Required Qty: 24.00

Comments:

B03.05.06Reformat; Made on CobraKJ/RF

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M303R0.375                      |                        | Purchased     | No          |                     |                  | 100             | f                  | 18.0650        | 0.0729      | 2            |               |                |        |
| *M303B0                         | 275*                   |               |             |                     |                  |                 |                    |                | **          |              |               |                |        |

303 Round Bar 0.375"

| Location        | Loc Qty | Loc Code |      |              |
|-----------------|---------|----------|------|--------------|
| MAT028          | 18.065  |          |      |              |
| 115806          | 2.422   |          |      |              |
| <b>★</b> 121157 | 15.643  |          | 1.94 | Fit 13/11/20 |

| DQA:          |  |  | Date:     |         |          |                              |           |         |                                    |          |                            |               | TRACE                  |
|---------------|--|--|-----------|---------|----------|------------------------------|-----------|---------|------------------------------------|----------|----------------------------|---------------|------------------------|
|               |  |  |           |         |          | WORK ORDER NON-              | -CC       | ONFO    | RMANCE / UPDATE                    |          |                            |               | AEROSPACE              |
| QA Closed:    |  |  | Date:     |         |          |                              |           |         |                                    | W        | ork Order up               | odate only    |                        |
| NA Combine    |  |  |           |         |          | DISPOSITION                  |           |         | AGAINS                             | T DE     | PARTMENT                   | /PROCESS      | •<br>•                 |
| Work Orde     | er:<br>-   |  |           |         |          | Rework                       | ıl        |         | Skid-tube Crosstub                 |          | 1                          | Water Jet     | Engineering            |
| Part N        | lo   |  |           |         |          | Scrap                        |           |         | Machining Small Fa                 | _        | Pro                        | d. Eng. Coor. | Quality                |
| raitiv        | ٠٠.  | <u>.                                    </u> |           |         |          | Use-as-is                    |           |         | noforming Finishin                 | -        | 4                          | re/Packaging  | Other                  |
| NCR N         | lo.  |  |           |         |          | Suspected Unapproved         |           | 111.011 | Large Fab Composit                 | ~        | 1                          | Supplier      |                        |
|               | •  |  |           |         |          |                              | ,         |         | ,                                  |          | 1                          | •••           |                        |
| Root          |  | ,  |           |         | Desc     | ription of work order update | ı         | nitial  | Action                             |          | Sign &                     |               |                        |
| Cause         |  | Date   | Step      | Qty     |          | or non-conformance           | Ch        | ief Eng | Description                        |          | Date                       | Verification  | QC Inspector           |
| Design        |  |  |           |         |          |                              |           |         |                                    |          |                            |               |                        |
| Doc/Data      |  |  |           |         |          |                              |           |         |                                    |          |                            |               |                        |
| Equip/Tooling |  |  |           |         |          |                              |           |         |                                    |          |                            |               |                        |
| Handling/Pre  |  |  |           | :       |          |                              |           |         |                                    |          |                            |               |                        |
| Material      |  |  |           |         |          |                              |           |         |                                    |          |                            | ,             |                        |
| Operator      |  |  |           |         |          |                              | ĺ         |         |                                    |          |                            |               |                        |
| Offset/Setup  |  |  |           |         |          |                              |           |         |                                    |          |                            |               |                        |
| Process       |  |  |           |         |          |                              |           |         |                                    |          |                            |               |                        |
| Supplier      |  |  |           | ,       |          |                              |           |         |                                    |          |                            |               |                        |
| Training      |  |  |           |         |          |                              |           |         |                                    |          |                            |               |                        |
| Transport     |  |  | ,         |         |          |                              | 1         |         |                                    |          |                            |               |                        |
| Unapproved    |  |  |           |         |          |                              | <u>L_</u> |         |                                    |          |                            |               |                        |
|               |  |  |           |         |          |                              | FA        | ULT CA  | TEGORY                             |          |                            |               |                        |
| Landi         | _  |  |           |         |          | General                      | _         | le      | D                                  |          | ]                          |               | 7,,,,,,,,              |
|               |  | Bending                                      |           |         | H        | Bend<br>BOM/Boute            | -         | 1       | Program                            | $\vdash$ | Outside Dim                | <u> </u>      | Pressure/Forced Set-up |
|               | H  | Centre No                                    | ot Concer | ntric   |          | BOM/Route                    | -         | Grain   |                                    | $\vdash$ | Over/Under<br>Part Incorre | <del></del>   | Temperature/Cure       |
| ,             | $\vdash$   | Cracks                                       | ak/Binnlo | /\#/ava | -        | Broken/Damage/Defect Burrs   | $\vdash$  | Hardwa  | are<br>tion Incomplete/Unqualified | $\vdash$ | Part Lost/Mi               | <del> </del>  | Weld                   |
|               | -  | Crimp/Kir<br>Cuffs                           | ıv vihbie | y wave  | -        | Contamination                | -         | 1 .     | tions Incomplete/Unclear           | $\vdash$ | Part Moved                 | -             | Wrong Stock Pulled     |
|               | $\vdash$   | Crushing                                     |           |         | }        | Countersink                  | $\vdash$  | 4       | gned/off center                    | $\vdash$ | Positioned V               | L.<br>Vrong   |                        |
|               | <del>                                     </del> | Heat Trea                                    | nt .      |         | -        | Cut Too Short                | -         | Mislab  | _                                  | -        | Power Loss/                |               | Other                  |
|               | ┝  | Inspectio                                    |           | Tube    | <u> </u> | Drawing                      |           | Misrea  |                                    | _        | J. 5.1.5, 2555/            |               | 1                      |
|               | $\vdash$   | Marks/Ch                                     | •         |         |          | Drill Holes                  | $\vdash$  | Off-set |                                    |          |                            |               |                        |
|               |  | Turning S                                    |           |         |          | Finish                       |           | 4       | Calibration                        |          |                            |               |                        |
|               | Г  | Wave/Tw                                      | •         |         |          | Fit/Function                 |           | 4       | Sequence                           |          |                            |               |                        |

| DART AEROSPACE LTD           | Work Order:  | 109093      |
|------------------------------|--------------|-------------|
|                              |              |             |
| Description: Spacer          | Part Number: | D3024-1     |
| Inspection Dwg: D3024 Rev: A |              | Page 1 of 1 |

| FIRST ARTICLE INSPECTION CHECKLIST |               |                     |        |          |                         |            |            |  |  |  |  |
|------------------------------------|---------------|---------------------|--------|----------|-------------------------|------------|------------|--|--|--|--|
|                                    |               | X First Ar          | ticle  | Pro      | ototype                 |            |            |  |  |  |  |
| Drawing<br>Dimension               | Tolerance     | Actual<br>Dimension | Accept | Reject   | Method of<br>Inspection |            | mments     |  |  |  |  |
| 0.750                              | +/-0.010      | e2F.                | 7      |          | FK-04                   | 1 Veri     |            |  |  |  |  |
| Ø0.313                             | +0.005/-0.000 | , 314               | 7      |          | h                       | h          |            |  |  |  |  |
| Ø0.191                             | +0.010/-0.000 | .191                | )      |          | (.                      | L,         | *,         |  |  |  |  |
|                                    |               |                     |        |          |                         |            |            |  |  |  |  |
|                                    |               |                     |        |          | ,                       |            |            |  |  |  |  |
|                                    |               |                     |        |          |                         |            |            |  |  |  |  |
|                                    |               |                     |        |          |                         |            |            |  |  |  |  |
|                                    |               |                     |        |          |                         |            |            |  |  |  |  |
|                                    |               |                     |        |          |                         |            |            |  |  |  |  |
|                                    |               |                     |        |          |                         |            |            |  |  |  |  |
| was a second                       |               |                     |        |          |                         |            |            |  |  |  |  |
| -11.                               |               |                     |        |          |                         |            |            |  |  |  |  |
|                                    |               |                     |        |          |                         |            |            |  |  |  |  |
|                                    |               |                     |        |          |                         |            |            |  |  |  |  |
|                                    |               |                     |        |          |                         |            |            |  |  |  |  |
|                                    |               |                     |        |          |                         |            |            |  |  |  |  |
|                                    |               |                     |        |          |                         |            | ,          |  |  |  |  |
|                                    |               |                     |        |          |                         |            |            |  |  |  |  |
|                                    |               |                     |        |          |                         |            |            |  |  |  |  |
|                                    |               |                     |        |          |                         |            | . 7/ // -/ |  |  |  |  |
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| Measured by:                       | 卡人            | Audited by          | 12 :1  |          | Prototype               | Approval:  | N/A        |  |  |  |  |
| Date:                              | 13/11/20      | Date                | 3-1    | -20      |                         | Date:      | N/A        |  |  |  |  |
| Rev Date                           | Change        |                     |        |          |                         | Revised by | Approxed   |  |  |  |  |

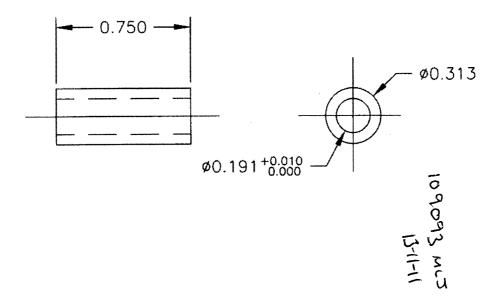
| Rev | Date     | Change    | Revised by                            | Approxed |
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| Α   | 05.02.17 | New Issue | KJ/JLM                                |          |
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|       | -11   | #          | D3024       | SHEET   | 1 OF 1 |
| DATE  |       |            | TITLE       |   | SCALE  |
| 01.0  | 05.18 |            | SPACER      |   | 2:1    |
| Α     |       | 01.05.18   | NEW ISSUE   |   |        |

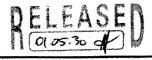


D3024-1:

1) THIS PART CAN BE PROCURED AS FINISHED PART UNDER NAS43HT3-48 OR MANUFACTURED FROM D2835.

2) MATERIAL: AISI 303/304/316/416 STAINLESS STEEL BAR. 3) ALL DIMENSIONS ARE IN INCHES

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.



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